

Date: Thursday, 5/4/2006 11:13:23 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SEAL
 Job Number : 26951
 Estimate Number : 12202
 P.O. Number : N/A Part Number : D34681
 This Issue : 5/4/2006 S.O. No. : N/A Drawing Number : D3468 REV A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : A
 Previous Run : 26849 Material : N/A
 Due Date : 5/28/2006 Qty: 8 Um: Each
 Written By : See Comment Below
 Checked & Approved By : 06.05.05
 Comment : Est Rev: A New Issue 06-02-06 JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

MSIL60S125

high temp. silicone sheet .125



Comment: Qty.: 0.1050 sf(s)/Unit Total : 0.8400 sf(s)

Material .125" Thick High Temp Silicone sheet

(M-SIL60S.125)

Batch: M100105FF 06.05.18

8

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Fabricate as per Dwg D3468 Using Dt 8853B Template

FF 06.05.18

8

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8B 06/05/19

8

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: st 4404/15/23 (8)

5.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/05/24

Job Completion

06/05/24

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 26/05/24
 QA: N/C Closed: _____ Date: _____

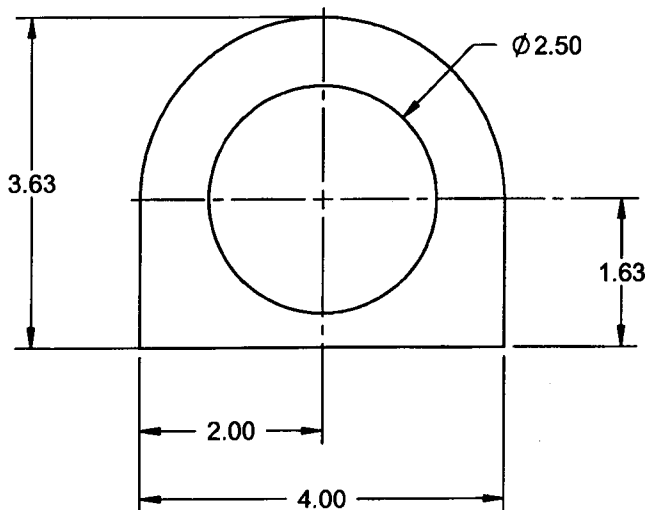
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

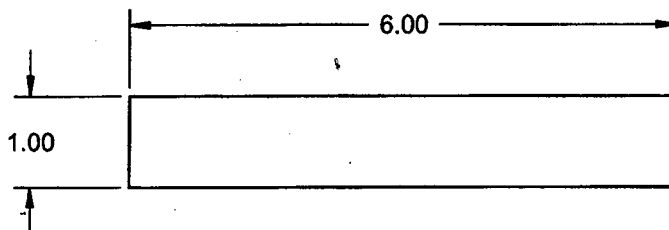


DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3468	REV. A SHEET 1 OF 2
DATE 05.12.08		TITLE SEALS	SCALE 1:2
A	05.12.08	NEW ISSUE	

06-04-03 *[Signature]*



D3468-1 SEAL



D3468-5 SEAL STRIP

NOTES:

- 1) MATERIAL: RED (OR GRAY) 60 DUROMETER HI-TEMPERATURE SILICONE SHEET, 0.125 THICK (REF. DART SPEC. M-SIL60-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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WORK ORDER
NO. **26951**

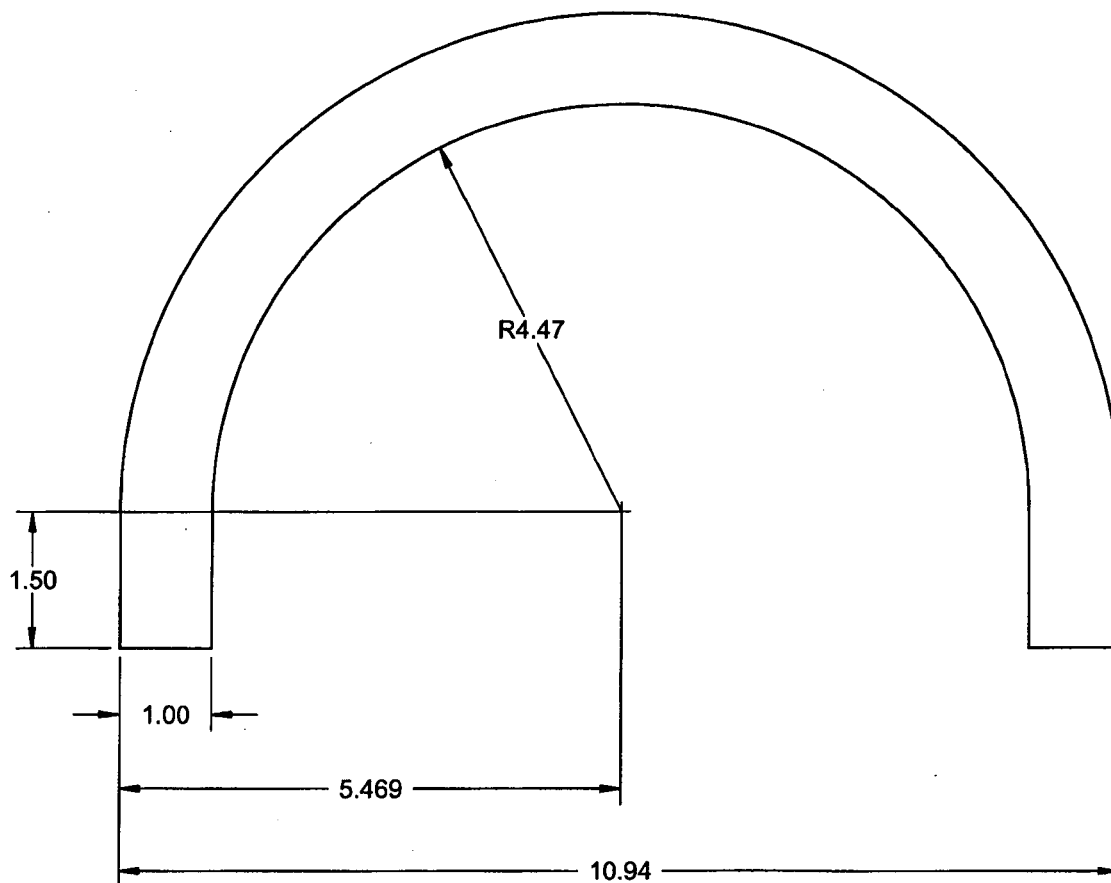
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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3468	REV. A SHEET 2 OF 2
DATE 05.12.08		TITLE SEALS	SCALE 1:2

RELEASED
06-04-03 *[Signature]*



D3468-3 LARGE SEAL STRIP

NOTES:

- 1) MATERIAL: RED (OR GRAY) 60 DUROMETER HI-TEMPERATURE SILICONE SHEET, 0.125 THICK (REF. DART SPEC. M-SIL60-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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Date: Wednesday, 5/24/2006 11:51:34 AM
 User: Chantal Lavoie

**INVENTORY ITEMS PICKED
 FOR SLIP NUMBER 2493**

Project No. : N/A
 Customer : Dart Helicopters Services
 Part Number : D34681
 Job Number : 26951

Drawing Number : D3468 REV A
 Drawing Name : SEAL
 Due Date : / /
 Qty : 8
 Slip # : 2493

	Location	Store	Picking	Lot No.	Serial No.	Req'd	Taken
1.0 MSIL60S125 high temp. silicone sheet .125 Available 22.87	MAIN		ST343	100105		0.84	0.8400 sf